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D206-559-011
Job Sheet 193153
[Barcode]

Part No: D206-559-011 Job Qty: 2 pcs
Part Name: 206A/B Bearpaws
[Barcode]
Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 4/9/19 Job Tracking No: SIOP
Due Date: 5/5/19 Created By: Dara Macdonald
Type: Stock Description:
Note: DWG IIN-D206-559 REV L, DSI 9527 REV A IPP Rev:C 04.02.17 Blank size changed KJ/JLM IPP Rev:D 07-01-02 Was K10007 JLM IPP Rev:E 08-05-05 up a chg DD verified by:EC IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified By:EC IPP Rev G 10.10.04 per DSI9527 EC verified by:DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
160	Packaging 1 - Pick Kit	2 pcs	5/5/19	5/5/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4	1X.	
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

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Container No: S208746
Part: D206-559-011
Job No: 193153
Serial No/Batch: S208746
Revision:
Inspector:
Exp Date:
Instructions: TC STC SH92-17 Issue 7aFACSTC SH1031N

				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
170 QC 4	2 pcs	5/5/19	0.00 0.00	QC 4 - 28	MD 8/27/2019
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
180 Packaging 3-1 - Stock - B4B	2 pcs	5/5/19	0.00 0.00	Packaging 3 - 1 - B4B	MD 8/27/2019
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
185 DC - 1 - B4B	2 pcs	5/5/19	0.00 0.00	DC - 1 - B4B	AUG 27 2019
				DC - 2 - B4B	
190 QC 21 - FG	2 pcs	5/5/19	0.00 0.00	QC 21 - FG - 21	AUG 27 2019
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 160 - (Pick Kit)
Descriptions: 170 - (QC4- 100% Inspect kits for completeness)
180 - Identify and pack for shipping as per PPPD206-559-011
185 - (Document Control) Photocopy bluefile and create labels per PPPD206-559-011 CHG007
190 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN4-17A	Bolt	16 Ea (8 ea)	160-Packaging 1 - Pick Kit	
AN4-20A	Bolt	16 Ea (8 ea)	160-Packaging 1 - Pick Kit	
D2182B050	Clamp Cushion Black 5.0 " Long	8 pcs (4 ea)	160-Packaging 1 - Pick Kit	
D2274	Radius Block	16 pcs (8 ea)	160-Packaging 1 - Pick Kit	
D2435	Bearpaw	4 pcs (2 ea)	160-Packaging 1 - Pick Kit	
D2438	Clamp	8 pcs (4 ea)	160-Packaging 1 - Pick Kit	
D2529	Washer	16 pcs (8 ea)	160-Packaging 1 - Pick Kit	
MS21042L4	Nut	16 Ea (8 ea)	160-Packaging 1 - Pick Kit	
NAS1149D0463J	Washer	32 Ea (16 ea)	160-Packaging 1 - Pick Kit	
QS200-M44S	Clamp	4 Ea (2 ea)	160-Packaging 1 - Pick Kit	
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
160-Packaging 1 - Pick Kit	AN4-17A	16	457	0
	AN4-20A	16	154	0
	D2182B050	8	28	0
	D2274	16	31	0
	D2435	4	10	0
	D2438	8	45	0
	D2529	16	753	0
	MS21042L4	16	4,172	0
	NAS1149D0463J	32	5,203	0
	QS200-M44S	4	22	0
Part Specifications				
Specifications could not be found.				

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2435	CLAMP
8	12	8	12				D2520	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0460	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M440	CLAMP